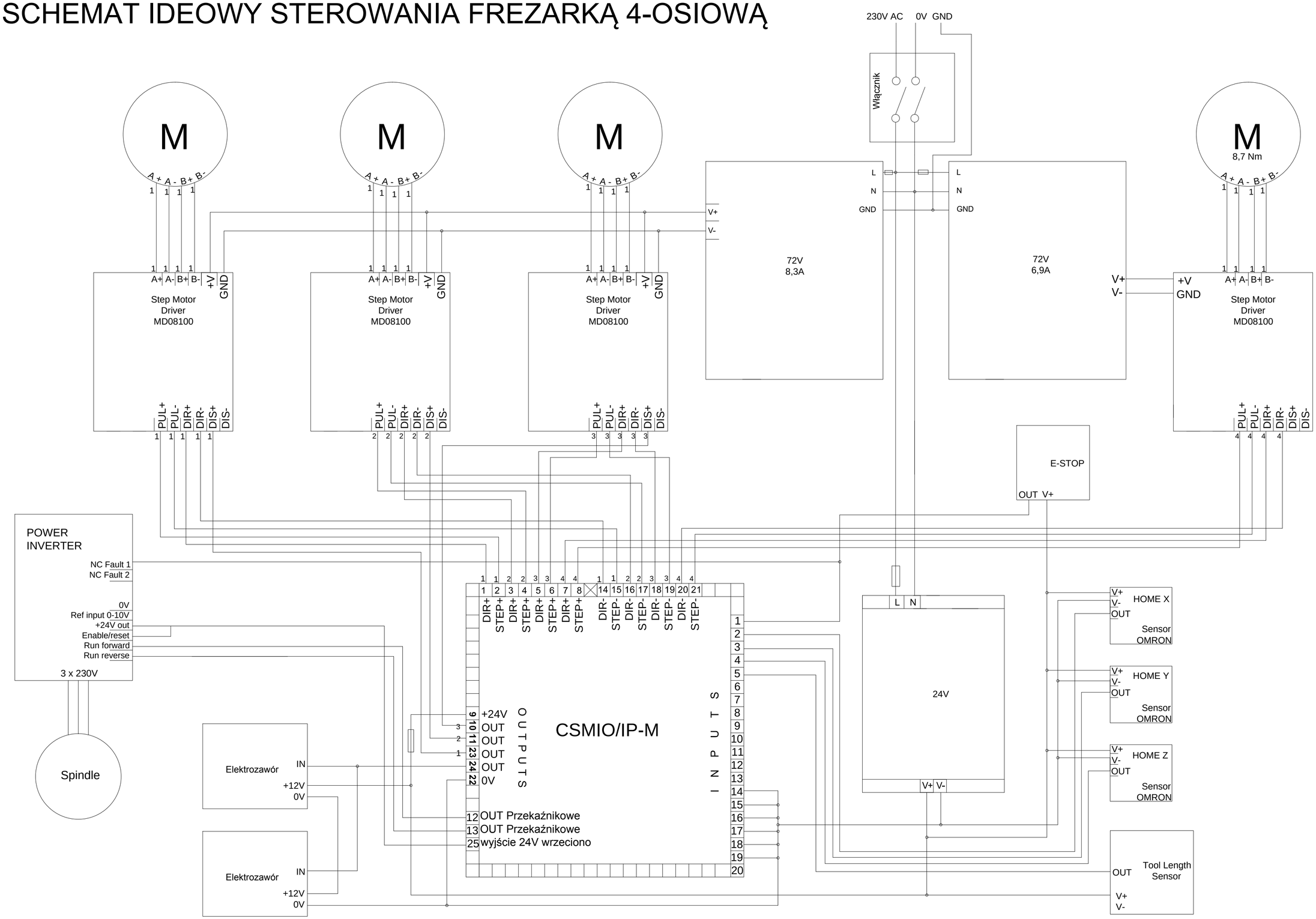SCHEMAT IDEOWY STEROWANIA FREZARKĄ 4-OSIOWĄ